

- 67. A mold according to claim 44, having a cavity with a sloping bottom wall.--
- 68. A mold according to claim 55, having a cavity with a sloping bottom wall.--
- 69. A mold according to claim 1, configured to be filled with a cosmetic product.--
- 70. A mold according to claim 11, configured to be filled with a cosmetic product.--
- 71. A mold according to claim 22, configured to be filled with a cosmetic product.--
- 72. A mold according to claim 33, configured to be filled with a cosmetic product.--
- 73. A mold according to claim 44, configured to be filled with a cosmetic product.--
- 74. A mold according to claim 55, configured to be filled with a cosmetic product.--
- B3*  
*sub C14* --75. ~~A mold for manufacturing a stick, wherein the mold has a side wall which includes zone of weakness facilitating radial deformation thereof, at least one of said zones of weakness extending longitudinally beyond a bottom of an inner cavity of said mold.--~~
- 76. A mold according to claim 75, having a cavity with a sloping bottom wall.--
- 77. A mold according to claim 75, wherein said zones of weakness are obtained by means of recesses made in the side wall of the mold.--
- 78. A mold according to claim 77, wherein said recesses are constituted by notches that are uniformly distributed in the periphery of the mold.--
- 79. A mold according to claim 78, wherein the bottoms of said notches are rounded.--

*sub C15* --80. ~~A mold according to claim 80, wherein the depth of the notches decreases on~~

Sub C157 ~~coming closer to a bottom end of the mold.~~

--81. A mold according to claim 80, wherein a maximum depth of the notches is greater than or equal to 4 mm.--

--82. A mold according to claim 78, having sixteen to twenty notches.--

--83. A mold according to claim 82, having eighteen notches.--

--84. A mold according to claim 75, wherein a thickness of the side wall in the zones of weakness is greater than or equal to 1 mm.--

--85. A mold according to claim 75, having a continuous inner surface.--

--86. A mold according to claim 75, configured to be filled with a cosmetic product.--

B3  
Sub C167 ~~--87. A method for manufacturing a stick of a cosmetic product, comprising:~~

~~pouring in a mold having a side wall which includes zones of weakness;~~

~~facilitating radial deformation thereof a cosmetic product; and~~

~~applying a suction to the outside of the mold for expanding the mold.--~~

--88. A method according to claim 87, wherein said zones of weakness are obtained by means of recesses made in the side wall of the mold.--

--89. A method according to claim 88, wherein said recesses extend longitudinally over substantially the entire height of the mold all the way to a bottom end of the mold.--

--90. A method according to claim 88, wherein said recesses are constituted by notches that are uniformly distributed in the periphery of the mold.--

Sub C177 ~~--91. A method according to claim 90, wherein the bottoms of the said notches are rounded.--~~

--92. A method according to claim 90, wherein the depth of the notches decreases on coming closer to a bottom end of the mold.--

--93. A method according to claim 92, wherein the maximum depth of the notches